

Bruce Baker Enterprises, Inc.

Restoration and Porsche® Specialist

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March 20, 2013

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Subject: 1959 Porsche 356A Cabriolet, VIN 151896

Date	Labor	Hours	Labor Cost	Parts	Parts Cost	Credit	Total
<i>Labor last billed through July 24, 2012</i>							
7/30/12	Rebuild battery box sides lower flanges front panel and install battery box floor, trip for additional sheet steel	9.0	\$ 675.00				
7/31/12	Battery box attach floor, strip and clean nose, trim pieces off from old welding, remove dents. Clean convertible top frame w/acid, rinse, paint with epoxy primer	9.0	675.00				
8/1/12	Fit/trim old outer sheet metal, adjust and straighten, level, screw to trunk perimeter, repair and install hood hinges and adjust	9.0	675.00				

Date	Labor	Hours	Labor Cost	Parts	Parts Cost	Credit	Total
8/2/12	Blast and clean parts, bumper brackets, fender brackets, top frame parts, headlight buckets, remove outer skin (trip to blasted), fab front fender repair panels, weld bracket channels on battery box, pull right side door repair, (2) inner repair panels, pull right side of trunk opening up and measure, right side door repair, (2) inner repair panels, weld and prime welds on door	9.0	675.00				
8/3/12	Door, trunk prime, clean up in and around car	1.0	75.00				
8/8/12	Work rear welds and bumper fit	4.5	337.50				
8/9/12	Work on rear seams and details while waiting for blaster to do front outer sheet metal	1.0	75.00				
8/14/12	Pick up plating order for engine	.75	56.25				
8/15/12	Weld rear seams and continue hammer and dolly work	8.5	637.50				
8/16/12	Welding, grinding, shaping seams and contours, rear	6.0	450.00				
8/17/12	Grind welds, hammer to smooth out welds, bump dents, cut quarter panel more to fit lid, shape and weld	8.0	600.00				
8/18/12	Finish welding at engine lid on rear quarter panel and grind, finish welding lock posts and grind, fab and weld supports under lower door hinges left and right, bumper rear put (4) supports in, cut hole for exhaust, weld floor seat mounts, floor board mounts, clean and prime	7.25	643.75				
8/22/12	Pick up front sheet metal at blaster, acid clean and prep for primer, grind old (bad) welds, clamp on car	3.25	243.75				

Date	Labor	Hours	Labor Cost	Parts	Parts Cost	Credit	Total
8/27/12	Fit, trim, cut, dart, jack, clamp and tack weld right side fender after Tek-screwing trunk perimeter at ledge	8.0	600.00				
8/28/12	Re-work right side clamp and tack weld, fab front of wheel arch to include wire beading, shape crown of fender top, remove previous bad work and slap contour for future repair at trailing edge	4.5	337.50				
8/29/12	Fabricate right rear corner w/gutter of trunk opening, fit extended piece of trailing end of right side fender to door	4.5	337.50				
8/30/12	Right front and side fit, fabricate shape and contour, tack weld	4.5	337.50				
8/31/12	Right side repair, door forward, new panels, shape old panels (fender) to match left side, tack weld and clamp in place	5.5	412.50				
9/4/12	Right front body contours and measurements (correct angle), adjust horn opening	4.0	300.00				
9/6/12	Miscellaneous grinding	1.0	75.00				
9/26/12	Eliminate right front corner and fit used original corner, fit left side headlight bucket, fab joining pieces, tack weld and Tek screw in place	9.0	675.00				
9/27/12	Right front corner and left front at headlight and trailing edge of left fender at door, top of fender at cowl	9.0	675.00				
9/28/12	Finish joining repair panels, tack weld seams and add wires in arches	7.5	562.50				
10/2/12	Work on bumper front, welding of front fenders	4.5	337.50				

Date	Labor	Hours	Labor Cost	Parts	Parts Cost	Credit	Total
10/15/12	Off jig and on rotisserie, check and remove doors, lids, check all welds	6.0	450.00				
2/12/12	Transport. to storage	.5	37.50				
3/18/13	Continued plug welding and repair fabrication on floor, heater tubes and rear suspension of right underside	9.0	675.00				
3/19/13	Continued welding of underside, jack spurs (fit and weld), tabs for rockers, diagonal member, battery box, pedal supports, many plug and seam welds (2 techs)	10.0	750.00				
3/20/13	Continued underside welds, rear right suspension repair, outer seam gas hammer-welding, weld left side headlight surround area	<u>9.0</u>	<u>675.00</u>				
	<i>Total labor</i>	172.75					\$13,056.25
				(2) plates@\$11.85/ea	23.70		
				Cold rolled sheet steel 20GA 48" x 60"	93.00		
				(7) 3M Kleen-N-Strip discs @\$8.00/ea	56.00		
				(17) 3M cut-off discs (thin) @\$6.45/ea	109.65		
				(4) 3M Ro-Loc 24 grit discs @\$3.25/ea	13.00		
				(12) liters, Würth SKS @\$27.50/ea	330.00		
				Quart, brush-able seam sealer	28.00		
				(6) tubes, acrylic caulk @\$2.65/ea	15.90		
				3M 3" grinding discs @\$7.25/ea	7.25		
				(5) aerosol etch primers @\$14.00/ea	70.00		
				"Tiger" flap disc (grinder)	10.25		
				Quart epoxy primer, mix	77.00		

Date	Labor	Hours	Labor Cost	Parts	Parts Cost	Credit	Total
				Snap-On undercoat removal wire wheel (special)	27.00		
				Shop materials, tape, solvents, etc.	49.00		
				Welding materials	55.00		
				VW headlight bucket and surrounding metal for front left fender (new)	240.00		
				(2) rear bumper inner bracket mounts @\$69.00/ea	138.00		
				Complete new wiring harness	<u>1,658.00</u>		
				<i>Total parts</i>			3,000.75
	<i>Sub-contract:</i>						
	Engine parts for zinc coating, strip old zinc, prepped before delivery to plating shop (at cost)		\$ 175.00				175.00
	<i>Shipping:</i>						
	Shipping from Y's and Z's for wiring harness (pass-through)		51.52				<u>51.52</u>
	<i>Sub-total</i>						\$16,282.77
	<i>Credits:</i>						
	Direct deposit 8/1/2012					\$ 5,000.00	
	Direct deposit 9/19/2012					10,000.00	
	Remaining credit from bill 7/27/2012					<u>958.93</u>	
	<i>Total credits</i>						-15,958.93
	TOTAL DUE						\$ 323.84