



Invoice

5105 Willowmeade Dr.
 Fairfax, VA 22030
 703-266-1356 Tel
 866-808-3402 Fax

Date	Invoice #
10/23/2012	437

Customer:
Robert Boyle P.O. Box 668 North Hampton, NH 03862

Qty	Description	Rate	Total
	Estimate for rebuild of 1959 Porsche transaxle serial #27036		
	Rebuild labor on 644/716/741 Transaxle, to include cleaning, disassembly, reassemble and ring and pinion setup. All components inspected. Parts magnafluxed as required. Case blasted with walnut shells to remove corrosion. All internal parts ultrasonically cleaned.	1,150.00	1,150.00
	Blast and paint axle tubes, include labor to press tubes in and out of bearing housings and install solid boots if required.	275.00	275.00
	Setup gaskets and clearance for axle tubes	175.00	175.00
	Grind main shaft for larger differential housing clearance	95.00	95.00T
	Modify case for late clutch release bearing guide tube	95.00	95.00T
1	Factory 12 bolt ring and pinion	1,250.00	1,250.00T
1	12 bolt differential housing	550.00	550.00T
1	12 bolt differential housing cover	300.00	300.00T
2	Axle Boot Solid	18.20	36.40T
1	Gasket Set, Transaxle	57.00	57.00T
1	Bearing, Rear Pinion Shaft--POR only 716/741	238.00	238.00T
1	Bearing I plate Mainshaft Tunnel Case 900.053.002.00	80.25	80.25T
1	Bearing I plate Pinion shaft tunnel case 900.053.003.00	90.25	90.25T
1	Bearing, Rear Mainshaft 716/741	98.42	98.42T
1	Bearing, Diff Housing	33.75	33.75T
1	Bearing, diff housing cover	47.92	47.92T
2	Rear wheel bearing	24.00	48.00T
2	Seal Kit, Drum Brake	23.27	46.54T
12	Late 19mm ATF ring gear bolt	18.00	216.00T
1	Differential Pinion Lock Pin	2.58	2.58T
1	Clutch fork kit, 741 with new roll pins and case bushings	85.00	85.00T
1	Clutch cross shaft return spring	15.00	15.00T
1	Late clutch release bearing guide tube	75.00	75.00T

Subtotal	
Sales Tax (0.0%)	
Total	
Payments/Credits	
Balance Due	



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Qty	Description	Rate	Total
1	644/716 shift selector	189.40	189.40T
2	Pin, Bearing Housing	1.02	2.04T
1	Starter bushing	7.65	7.65T
2	Axle, 356	125.00	250.00T
2	Fulcrum plate	20.00	40.00T
	Plated hardware 716 transaxle	40.00	40.00T
1	.40 pinion shim	9.00	9.00T
1	.30 pinion shim	11.00	11.00T
2	Differential spacer	12.00	24.00T
56	Std bearing pin 3.0 Std	1.53	85.68T
1	Differential gear set	175.00	175.00T
1	Bell crank shaft	12.00	12.00T
1	Clutch bowden tube bracket	45.00	45.00T
2	Wheel seal spacer	38.25	76.50T
	Shop supplies	45.00	45.00T

Subtotal		\$6,072.38
Sales Tax (0.0%)		\$0.00
Total		\$6,072.38
Payments/Credits		\$-5,634.20
Balance Due		\$438.18